







# Commercial Ice Cream





Flavoured Ice Cream

Business



# Introduction



Ice-cream is one of the fastest growing food categories in India. Notably, the business is seasonal in nature with April to June being the peak season and November to January the lean months. Sales slacken during the monsoons also. India is the most rapid growing ice cream market globally, with ice cream treats fast becoming a part of Indian culture. Indian consumers are turning into regular patrons of ice cream parlours, helping to fuel greater interest in packaged offerings in the country.

Ice cream parlours are a booming business in India, and this popularity is making its way to retail.



In value terms, the organised segment of India's Rs 3,000-crore ice cream market has been growing at 19.5 per cent a year for the last five years. Many established food and lifestyle trends, such as limited edition, indulgent, natural and premium ingredients have led to the establishing of ice cream ranges under claims of 'premium'.

The ice-cream market has been through an evolution wherein the category has grown in shape and form right from consumer perception to the products and services being offered. Ice-cream, which was considered an indulgent category in the past, has now evolved to a stage where it is largely and happily perceived as a snacking option by consumers.



This change in perception has come about thanks to increasing disposable incomes and greater discretionary spending. Also, the growing reach of the media has allowed operators in this category to expand their range and recall value. The change in the perception of consumers has allowed the category to grow in volume. Ice-cream, as a category, has been growing at a healthy CAGR of ~10-15%.

The overall ice cream market is estimated at over 250 mn litre valued at around Rs. 17 bn.





Nearly a fourth of the market by volume at 50 mn litres is in the organized sector with players like Amul, Hindustan Unilever (HUL), Mother Dairy, Vadilal having a major share. In value terms, the organised sector has an overall market of over Rs. 10 bn. The PHD Chamber of Commerce and Industry has projected that the size of ice cream industry, estimated at Rs. 45 bn in 2013 is likely to jump to Rs. 70 bn by 2018. The domestic ice cream industry would grow at the compounded growth rate (CAGR) of about 25% in future with high profit margins ranging between 15 to 20% to reach the project level since its per capita consumption has gone up at 300 ml against world average of 2.3 litre.





Ice Cream is a favourite food of millions around the world. It is a frozen mixture of a combination of component of milk, sweeteners, stabilizers, emulsifiers and flavours. Ice cream is a palatable, nutritious and relatively inexpensive food. No other food enjoys so much popularity and has as attractive a form and appeal as ice cream. Ice cream is composed of the mixture of food materials, such as milk products, sweetening materials, stabilizers, emulsifiers, flavours or egg products which are referred to as ingredients. Milk fat is of major importance in ice cream.





It contributes rich flavor to the ice cream, is a good carrier for added flavor compounds and promotes desirable tactual qualities. Stabilizers are used to prevent the formation of objectionable large ice crystals in ice cream. Emulsifiers are used to produce ice cream with smoother body and texture, to impart dryness and to improve whipping ability of the mix. Flavour is considered the most important characteristics of ice cream. It has two characteristics; type and intensity.



Classification of ice cream may be based on commercial terms commonly agreed upon or on regulatory composition requirements or flavor labeling standards.



Commercially ice cream is classified as plain ice cream, chocolate, fruit, nut, frozen custard, confection, bisque, puddings, mousse, variegated ice cream, Neapolitan, ice milk, lacto, novelties, frappe etc. The basic step of production in manufacturing ice cream are composing the mix, pasteurization, homogenization, cooling, ageing, flavouring, freezing, packaging, hardening, storage, loading out products and cleaning of equipments.

Ice cream can be mass produced and thus is widely available in developed parts of the world. Ice cream can be purchased in large cartons from supermarkets and grocery stores, in smaller quantities from ice cream shops, convenience stores, and milk bars, and in individual servings from small carts or vans at public events.



Ice cream is expected to continue to expand robustly in India as purchasing power increases and as manufacturers invest in expanding the availability of ice cream in small stores.

Some of the fundamentals of the book are composition of ice cream mixes, the role of the constituents, diet science and classification of ice cream, caloric content of ice cream and related products, milk fat content of ice cream, classification of ice cream and related products, artificially sweetened frozen dairy foods, ingredients of ice cream roles and properties, effect of sweetener on freezing point, influence on ice crystal size and texture,



flavour and colour materials and preparation, ice cream mixer preparation processing and mix calculations, the freezing process, the freezing point of ice cream mixes, ice cream handling, cleaning and sanitation, varieties, novelties and specials etc.

It is a comprehensive book which covers all the aspects of manufacturing of ice cream in various flavours. The book is meant for entrepreneurs, technocrats, professionals, researchers, dairy technologists etc.



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Fruit Sherbet Ice Novelties Frappe Granite Souffle Frozen Yoghurt Lacto Fruit Salad Fancy Moulded Ice Cream This group includes Mellorine-type Products Artificially Sweetened Frozen Dairy Foods Non Dairy Frozen Dessert Labelling Requirement Grouping Regulatory Type Classification



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```
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       Carrageenan
       Guar Gum
       Locust Bean Gum
       Sodium Carboxy Methyl Cellulose (CMC)
       Pectin
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       Polysorbates
```



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Stiffness

Ink

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Adhesive

Wax Content

Odour and Taint

Toxicity

Resistane to Deep Freezing

Leak Proofness

Paper Board

Thickness

Wax Content

Stiffness

Ink

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Adesive

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Formula

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Vanilla

Strawberry

Rose

Coffee

Caramel

Mint



```
CANDY ICE CREAM
        Variations
        Peppermint Stick
        Butter Crunch
        Peanut Brittle
        Toffee
        Mint Chips
        Mithai Ice Cream (Gulabjamun)
        Mithai Ice Cream (Rasogulla)
        Mithai Ice Cream (Gajar Halwa)
CHOCOLATE ICE CREAM
        Chocolate Malt
        Chocolate Malt and Nuts
        Chocolate Toffee
        Chocolate Cool
FRUIT ICE CREAM
        Variations
        Banana
        Pineapple
        Apple
```



Orange Orange Pineapple Lemon Grape Custard Apple Date Sapota Mango Strawberry Blueberry Raspberry **NUT ICE CREAM** Variations Butterscotch Almond Walnut Almond Tofee Peanut Caramel Nut Fruit and Nut Coconut Pineapple



Tutti-Frutti

Banana Nut

VARIEGATED OR RIPPLED ICE CREAM

Probiotic Ice-Cream

Manufacture of Preobiotic Ice-Cream

LABELLING OF PROBIOTIC FOODS

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SORBET AND ICE CREAM

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Sorbet

Freezing

KULFI

Product Description

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Sweet Fresh Cream and Fresh Milk

Frozen Cream



Fluid Whole and Skim Milk
Plain Condensed Skim Milk
Plain Condensed Whole Milk
Sweetened Condensed Whole or Skim Milk
Packaging
Physico-Chemical Aspects
Shelf Life
DECORATION

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ICE CREAM AS A CARRIER DISEASE
THE BACTERIAL COUNT OF ICE CREAM

Mix Ingredients as a Source of Bacteria Dairy Products as a Source of Bacteria Sugar as a Source of Bacteria Stabilizers as a Source of Bacteria Flavouring Materials as a Source of Bacteria Strawberries, Raspberries or Black Berries Peaches



Oranges and Lemons

Bananas and Mangoes

**Dried Fruits** 

Fruit Juices

Nuts

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## BACTERIOLOGICAL STANDARDS FOR ICE CREAM

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The Ingredients Used in the Manufacture of Ice Cream

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Sweeteners for Ice Cream



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Procedure

Apparatus and Reagents

Procedure

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Milk solids-Not-Fat

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Sweeteners

Stabilizers

Locust Bean Gum

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Start Small Business-Low Cost Business Ideas, Low Investment Manufacturing Business in India, Low Cost Small Business Ideas that Actually Work, Business Ideas in India (Low Investments), Low Cost Small Business Ideas for India, Best Small Business Ideas in India to Start Business, Low-Cost Business Ideas for Introverts, Low Budget Best Small Business Idea for Self Employment, Low Cost Business Ideas with High Profit, Secret to Making Money by Starting Small Business, Easy Simple Best Unique Low Cost Small Investment Startup Business Ideas, Low Cost Business Ideas -What is Low Cost Business to Start?, Small Business Ideas with Small Capital, Top Best Small Business Ideas for Beginners 2017, 100% Risk Free Business, Profitable Small Business Ideas with Small Investment, Best Home Based Business Ideas, Best Idea for Low Budget Business and More Profits, Top Best Small Business Ideas for Women, Most Profitable Business Ideas with Low Investment





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### Our Approach



#### **Requirement collection**

Thorough analysis of the project

**Economic feasibility study of the Project** 

Market potential survey/research

**Report Compilation** 

#### Who do we serve?

- Public-sector Companies
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- Individual Entrepreneurs
- O NRI's
- Foreign Investors
- Non-profit Organizations, NBFC's
- Educational Institutions
- Embassies & Consulates
- Consultancies
- Industry / trade associations



#### **Sectors We Cover**



- O Ayurvedic And Herbal Medicines, Herbal Cosmetics
- Alcoholic And Non Alcoholic Beverages, Drinks
- O Adhesives, Industrial Adhesive, Sealants, Glues, Gum & Resin
- Activated Carbon & Activated Charcoal
- Aluminium And Aluminium Extrusion Profiles & Sections,
- O Bio-fertilizers And Biotechnology
- Breakfast Snacks And Cereal Food
- O Bicycle Tyres & Tubes, Bicycle Parts, Bicycle Assembling





- Bamboo And Cane Based Projects
- Building Materials And Construction Projects
- Biodegradable & Bioplastic Based Projects
- Chemicals (Organic And Inorganic)
- Confectionery, Bakery/Baking And Other Food
- Cereal Processing
- Coconut And Coconut Based Products
- Cold Storage For Fruits & Vegetables
- Coal & Coal Byproduct





- Copper & Copper Based Projects
- Dairy/Milk Processing
- O Disinfectants, Pesticides, Insecticides, Mosquito Repellents,
- Electrical, Electronic And Computer based Projects
- O Essential Oils, Oils & Fats And Allied
- Engineering Goods
- Fibre Glass & Float Glass
- Fast Moving Consumer Goods
- O Food, Bakery, Agro Processing





- Fruits & Vegetables Processing
- Ferro Alloys Based Projects
- Fertilizers & Biofertilizers
- O Ginger & Ginger Based Projects
- Herbs And Medicinal Cultivation And Jatropha (Biofuel)
- Hotel & Hospitability Projects
- Hospital Based Projects
- Herbal Based Projects
- Inks, Stationery And Export Industries



- Infrastructure Projects
- Jute & Jute Based Products
- Leather And Leather Based Projects
- Leisure & Entertainment Based Projects
- Livestock Farming Of Birds & Animals
- Minerals And Minerals
- Maize Processing(Wet Milling) & Maize Based Projects
- Medical Plastics, Disposables Plastic Syringe, Blood Bags
- O Organic Farming, Neem Products Etc.



- O Paints, Pigments, Varnish & Lacquer
- O Paper And Paper Board, Paper Recycling Projects
- O Printing Inks
- Packaging Based Projects
- O Perfumes, Cosmetics And Flavours
- O Power Generation Based Projects & Renewable Energy Based Projects
- Pharmaceuticals And Drugs
- O Plantations, Farming And Cultivations
- O Plastic Film, Plastic Waste And Plastic Compounds
- O Plastic, PVC, PET, HDPE, LDPE Etc.



- Potato And Potato Based Projects
- Printing And Packaging
- O Real Estate, Leisure And Hospitality
- Rubber And Rubber Products
- Soaps And Detergents
- Stationary Products
- Spices And Snacks Food
- Steel & Steel Products
- Textile Auxiliary And Chemicals





- Township & Residential Complex
- Textiles And Readymade Garments
- Waste Management & Recycling
- Wood & Wood Products
- Water Industry(Packaged Drinking Water & Mineral

Water)

O Wire & Cable



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